1. Identification
   Product Identity: **Tough Green**
   Recommended Use: Neutral pH Cleaner & Degreaser
   Producer / Distributor
   Multi-Clean
   600 Cardigan Road
   Shoreview, MN 55126
   Telephone Number for Information: 651-481-1900
   Emergency Telephone Number: 800-255-3924

2. Hazard Identification
   Classification:
   Health Class
   Product Classified as Non-Hazardous
   Physical Class
   Environment Class
   Label
   Symbols
   
   Signal Word
   Hazard Statements:
   Product classified as non-hazardous.
   Precautionary Statements:
   Read label before use.
   Keep out of reach of children.

3. Composition/Information on Ingredients
<table>
<thead>
<tr>
<th>Ingredient</th>
<th>CAS Number</th>
<th>Percent by Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ethoxylated Alcohols</td>
<td>68439-46-3</td>
<td>1 - 5</td>
</tr>
<tr>
<td>Propylene Glycol n-butyl Ether</td>
<td>5131-66-8</td>
<td>1 - 5</td>
</tr>
<tr>
<td>Dipropylene Glycol Methyl Ether</td>
<td>34590-94-8</td>
<td>1 - 5</td>
</tr>
<tr>
<td>Water</td>
<td>7732-18-5</td>
<td>60 - 100</td>
</tr>
</tbody>
</table>

4. First-Aid Measures:
   Ingestion: If Swallowed: Do not induce vomiting. Drink water in large amounts and call a physician immediately. Never give anything by mouth to an unconscious person.
   Eye Contact: Flush eyes with running water for at least 15 minutes. If irritation persists, obtain medical attention.
   Skin Contact: Flush thoroughly with cool water. Remove and wash contaminated clothing before reuse.
   Inhalation: If ill effects occur from breathing vapors, remove victim to fresh air, keep warm and quiet, contact physician.

5. Fire Fighting Measures:
   Suitable Extinguishing Media: Not Applicable
   Special Fire Fighting Procedures: Not Applicable
   Unusual Fire and Explosion Hazards: Not Applicable

6. Accidental Release Measures:
   Dike and contain spill with inert material (sand, earth, etc.). Collect spill with a mop, absorbent material (example: floor-dry) or vacuum. Thoroughly rinse affected area with water.

7. Handling and Storage:
   Handling: Keep from freezing. Keep out of reach of children.
   Storage: Normal care for storage.
8. Exposure Controls / Personal Protection:

<table>
<thead>
<tr>
<th>Exposure Limits</th>
<th>Ingredients</th>
<th>CAS Number</th>
<th>Osha PEL</th>
<th>ACGIH TLV</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Dipropylene Glycol Methyl Ether</td>
<td>34590-94-8</td>
<td>100 ppm</td>
<td>100 ppm</td>
</tr>
</tbody>
</table>

Exposure Controls

- **Engineering Controls:** Ventilate to maintain vapor levels below exposure limits.
- **Eye Protection:** Approved Safety Goggles or Glasses
- **Chemical Resistant Rubber Gloves**
- **Respiratory Protection:** Not required, Avoid breathing spray mist

9. Physical and Chemical Properties:

- **Physical State:** Liquid
- **Appearance:** Hazy Green
- **Odor:** Fruity
- **Solubility:** Complete
- **Evaporation Rate:** NA
- **Vapor Pressure:** NA
- **Vapor Density:** NA
- **pH:** 7 - 8
- **Specific Gravity (H2O = 1):** 1
- **Flammability:** None
- **Flash Point:** None
- **Boiling Point:** > 212° F (100°C)
- **%volatile:** > 85%

10. Stability and Reactivity:

- **Chemical Stability:** Stable
- **Possibility of Hazardous Reactions:** None are known
- **Incompatibility (Materials to Avoid):** None are known
- **Hazardous Decomposition or By-products:** None
- **Hazardous Polymerization:** Will not Occur
- **Conditions to Avoid:** None are known

11. Toxicological Information:

- **Signs and Symptoms of Overexposure:** May cause irritation on direct contact
- **Acute Effects:**
  - **Eye Contact:** May cause irritation on contact
  - **Skin Contact:** May cause irritation on contact
  - **Inhalation:** May be harmful with overexposure
  - **Ingestion:** May be harmful if swallowed
- **Target Organ Effects:** None Known
- **Chronic Effects:** Overexposure to Dipropylene Glycol Methyl Ether has been found to affect the Liver and Kidneys
- **Acute Toxicity Values:**
  - **Oral LD₅₀:** > 5000 mg/kg
  - **Dermal LD₅₀:** > 5000 mg/kg
  - **Inhalation (Vapor) LC₅₀:** > 50 mg/l

12. Ecological Information:

- **Persistence and Degradability:** Product is Readily Biodegradable
- **Bio Accumulative Potential:** Not Available
- **Mobility in Soil:** Not Available
- **Aquatic Toxicity:** Not Available

13. Disposal Considerations:

Material that cannot be used during normal use should be disposed of in accordance with all applicable local, state and federal regulations. Waste from normal cleaning procedures may be disposed of in a sanitary sewer depending on the materials and/or contaminants being cleaned as well as local, state and federal sewer regulations.

14. Transportation Information:

- **UN Number:** None
- **Shipping Name:** Cleaning Compound, Liquid
- **Transport Hazard Class:** None
- **Packing Group:** None
- **Marine Pollutant:** NO
15. Regulatory Information:

    TSCA Status: All ingredients listed
    Clean Water Act: None of the chemicals in this product are listed under the CWA
    Clean Air Act: None of the chemicals in this product are listed under the CAA
    CERCLA Reportable Quantity: None

    SARA Title III Information:
    Section 302 Extremely Hazardous Chemicals: None Listed
    Section 311 / 312 Hazard Category: Immediate Health, Chronic Health
    Section 313 Toxic Chemicals: None Listed

    State Regulations: None
    International Regulations: None

California Cleaning Product Right to Know Act of 2017 (SB 258)

<table>
<thead>
<tr>
<th>Raw Material</th>
<th>CAS No</th>
<th>Function</th>
<th>List</th>
</tr>
</thead>
<tbody>
<tr>
<td>Water</td>
<td>7732-18-5</td>
<td>Diluent</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Ethoxylated Alcohol</td>
<td>68439-46-3</td>
<td>Detergent</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Propylene Glycol Monobutyl Ether</td>
<td>5131-66-8</td>
<td>Solvent</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Dipropylene glycol methyl ether</td>
<td>34590-94-8</td>
<td>Solvent</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Potassium Hydrogen Octanoate</td>
<td>68127-33-3</td>
<td>Detergent</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Fragrance Ingredient</td>
<td>Not Available</td>
<td>Fragrance</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Sodium Iminodisuccinate</td>
<td>144538-83-0</td>
<td>Chelator</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Xanthan Gum</td>
<td>11138-66-2</td>
<td>Thickener</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Citric Acid</td>
<td>77-92-9</td>
<td>Buffer</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Colorant</td>
<td>Withheld</td>
<td>Dye</td>
<td>Not Applicable</td>
</tr>
</tbody>
</table>

16. Other Information:

    Prepared By: Jeremy Waldner
    Telephone Number: 651-481-1900
    Revision Date: 1/1/2020
    Supersedes: 4/7/2019
    This SDS applies to the following Part Numbers:
    903973
    903974
    903977

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