1. Identification

   **Product Identity:** Tough Green
   **Recommended Use:** Neutral pH Cleaner & Degreaser

   **Producer / Distributor**
   Multi-Clean
   600 Cardigan Road
   Shoreview, MN 55126
   **Telephone Number for Information:** 651-481-1900
   **Emergency Telephone Number:** 800-255-3924

2. Hazard Identification

   **Classification:**
   - Health Class: Product Classified as Non-Hazardous
   - Physical Class: Environment Class

   **Label Symbols**

   **Signal Word**

   **Hazard Statements:**
   Product classified as non-hazardous.

   **Precautionary Statements:**
   Read label before use.
   Keep out of reach of children.

3. Composition/Information on Ingredients

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>CAS Number</th>
<th>Percent by Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ethoxylated Alcohols</td>
<td>68439-46-3</td>
<td>1 - 5</td>
</tr>
<tr>
<td>Propylene Glycol n-butyl Ether</td>
<td>5131-66-8</td>
<td>1 - 5</td>
</tr>
<tr>
<td>Dipropylene Glycol Methyl Ether</td>
<td>34590-94-8</td>
<td>1 - 5</td>
</tr>
<tr>
<td>Water</td>
<td>7732-18-5</td>
<td>60 - 100</td>
</tr>
</tbody>
</table>

4. First-Aid Measures:

   **Ingestion:**
   If Swallowed: Do not induce vomiting. Drink water in large amounts and call a physician immediately. Never give anything by mouth to an unconscious person.

   **Eye Contact:**
   Flush eyes with running water for at least 15 minutes. If irritation persists, obtain medical attention.

   **Skin Contact:**
   Flush thoroughly with cool water. Remove and wash contaminated clothing before reuse.

   **Inhalation:**
   If ill effects occur from breathing vapors, remove victim to fresh air, keep warm and quiet, contact physician.

5. Fire Fighting Measures:

   **Suitable Extinguishing Media:** Not Applicable
   **Special Fire Fighting Procedures:** Not Applicable
   **Unusual Fire and Explosion Hazards**
   Not Applicable

6. Accidental Release Measures:

   - Dike and contain spill with inert material (sand, earth, etc.). Collect spill with a mop, absorbent material (example: floor-dry) or vacuum.
   - Thoroughly rinse affected area with water.

7. Handling and Storage:

   **Handling:**
   Keep from freezing. Keep out of reach of children.

   **Storage:**
   Normal care for storage.
8. Exposure Controls / Personal Protection:

Exposure Limits

<table>
<thead>
<tr>
<th>Ingredients</th>
<th>CAS Number</th>
<th>Osha PEL</th>
<th>ACGIH TLV</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dipropylene Glycol Methyl Ether</td>
<td>34590-94-8</td>
<td>100 ppm</td>
<td>100 ppm</td>
</tr>
</tbody>
</table>

Exposure Controls

Engineering Controls: Ventilate to maintain vapor levels below exposure limits.

Personal Protective Equipment:

Eye Protection: Approved Safety Goggles or Glasses

Skin Protection: Chemical Resistant Rubber Gloves

Respiratory Protection: Not required, Avoid breathing spray mist

9. Physical and Chemical Properties:

Physical State: Liquid

Appearance: Hazy Green

Odor: Fruity

Solubility: Complete

Vapor Pressure (MM HG): NA

Vapor Density (Air = 1): NA

Flammability: None

Auto Ign Temp

%volatile: > 85%

Flash Point: None

Decomposition Temp

LEL / UEL

Boiling Point: > 212° F (100°C)

Melting/Freezing Point

Viscosity: NA

pH: 7 - 8

Flash Point: None

Flammability: None

Boiling Point: > 212° F (100°C)

Specific Gravity (H2O = 1): 1

10. Stability and Reactivity:

Chemical Stability: Stable

Possibility of Hazardous Reactions: None are known

Incompatibility (Materials to Avoid): None are known

Hazardous Decomposition or By-products: None

Hazardous Polymerization: Will not Occur

Conditions to Avoid: None are known

11. Toxicological Information:

Signs and Symptoms of Overexposure: May cause irritation on direct contact

Acute Effects:

Eye Contact: May cause irritation on contact

Skin Contact: May cause irritation on contact

Inhalation: May be harmful with overexposure

Ingestion: May be harmful if swallowed

Target Organ Effects: None Known

Chronic Effects: Overexposure to Dipropylene Glycol Methyl Ether has been found to affect the Liver and Kidneys

Acute Toxicity Values:

<table>
<thead>
<tr>
<th>LD₅₀</th>
<th>Dermal LD₅₀</th>
<th>LC₅₀</th>
</tr>
</thead>
<tbody>
<tr>
<td>Oral</td>
<td>&gt; 5000 mg/kg</td>
<td>&gt; 5000 mg/kg</td>
</tr>
<tr>
<td>Dermal</td>
<td>&gt; 5000 mg/kg</td>
<td>&gt; 500 mg/l</td>
</tr>
</tbody>
</table>

12. Ecological Information:

Persistence and Degradability: Product is Readily Biodegradable

Bio Accumulative Potential: Not Available

Mobility in Soil: Not Available

Aquatic Toxicity: Not Available

13. Disposal Considerations:

Material that cannot be used during normal use should be disposed of in accordance with all applicable local, state and federal regulations. Waste from normal cleaning procedures may be disposed of in a sanitary sewer depending on the materials and/or contaminants being cleaned as well as local, state and federal sewer regulations.

14. Transportation Information:

UN Number: None

Shipping Name: Cleaning Compound, Liquid

Transport Hazard Class: None

Packing Group: None

Marine Pollutant: NO
15. Regulatory Information:
   TSCA Status: All ingredients listed
   Clean Water Act: None of the chemicals in this product are listed under the CWA
   Clean Air Act: None of the chemicals in this product are listed under the CAA
   CERCLA Reportable Quantity: None
   SARA Title III Information:
     Section 302 Extremely Hazardous Chemicals: None Listed
     Section 311 / 312 Hazard Category: Immediate Health, Chronic Health
     Section 313 Toxic Chemicals: None Listed
   State Regulations: None
   International Regulations: None

California Cleaning Product Right to Know Act of 2017 (SB 258)

<table>
<thead>
<tr>
<th>Raw Material</th>
<th>CAS No</th>
<th>Function</th>
<th>List</th>
</tr>
</thead>
<tbody>
<tr>
<td>Water</td>
<td>7732-18-5</td>
<td>Diluent</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Ethoxylated Alcohol</td>
<td>68439-46-3</td>
<td>Detergent</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Propylene Glycol Monobutyl Ether</td>
<td>5131-66-8</td>
<td>Solvent</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Dipropylene glycol methyl ether</td>
<td>34590-94-8</td>
<td>Solvent</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Potassium Hydrogen Octanoate</td>
<td>68127-33-3</td>
<td>Detergent</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Fragrance Ingredient</td>
<td>Not Available</td>
<td>Fragrance</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Sodium Iminodisuccinate</td>
<td>144538-83-0</td>
<td>Chelator</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Xanthan Gum</td>
<td>11138-66-2</td>
<td>Thickener</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Citric Acid</td>
<td>77-92-9</td>
<td>Buffer</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Colorant</td>
<td>Withheld</td>
<td>Dye</td>
<td>Not Applicable</td>
</tr>
</tbody>
</table>

16. Other Information:
   Prepared By: Jeremy Waldner
   Telephone Number: 651-481-1900
   Revision Date: 1/1/2020
   Supersedes: 4/7/2019
   This SDS applies to the following Part Numbers
   903973
   903974
   903975
   903977

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